



| Model   | Lycoming (cont'd) | O-435                         | O-435-B                                       | O-435-A2      | O-435-K, K1   | O-435-A                 |
|---|-------------------|-------------------------------|---|---------------|---|-------------------------|
| Carburetion   |                   | MA-4*                         | MA-4-5*                                       | --            | --  | MA-4-5*<br>or PS-5C#    |
| Ignition, dual  |                   | SF6LN-8<br>Magnetos+          | SF6LN-8+ or<br>Edison-<br>Splitdorf<br>SF6L-D | SF6LN-8+      | --  | SF6LN-8+ or<br>S6LN-20+ |
| Ignition timing, °BTC                                   |                   | 25                            | --  | --            | --  | 20                      |
| Spark plugs   |                   | See NOTE 12                   | --  | --            | --  | --                      |
| Oil sump cap., qts. (wet sump)                          |                   | 12                            | --  | --            | --  | --                      |
| Usable oil sump cap., qts. (wet sump)                   |                   | 9-1/4                         | --  | --            | --  | --                      |
| NOTES   |                   | 1,2,3,6,7,8,12                | 1,2,3,4,5,6,7,8<br>,12                        | 1,2,3,6,7,12  | 1,2,3,4,6,7,10,12   | 1,2,3,6,7,12            |
| Model   | Lycoming          | O-435-C1                      | O-435-C, -C2                                  | GO-435        | GO-435-C2, -C2A,<br>-C2A2, -C2B,<br>-C2B1, -C2B2,<br>-C2C, -C2D, -C2E   | GO-435-D1               |
| Type  |                   | 6H0A                          | --  | --            | --  | --                      |
| Reduction gearing ratio                                 |                   | Direct Drive                  | --  | .642          | --  | --                      |
| Rating  |                   |                               |   |               |   |                         |
| Max. continuous, hp., r.p.m., S.L.<br>pressure altitude |                   | 175-2300-S.L.                 | --  | 210-3000-S.L. | 240-3000-S.L. or<br>245-3100-S.L.   | --                      |
| Takeoff, 5 min., hp., r.p.m. at full<br>throttle        |                   | 175-2300                      | --  | 210-3000      | 260-3400  | --                      |
| Fuel (Min. grade aviation<br>gasoline)                  |                   | 80                            | 80  | --            | (See NOTE 9)  | --                      |
| Lubricating oil   |                   | Lycoming Spec.<br>No. 301-G** | --  | --            | --  | --                      |
| Bore and stroke, in.                                    |                   | 4.875 x 3.875                 | --  | --            | --  | --                      |
| Displacement, cu. in.                                   |                   | 434                           | --  | --            | --  | --                      |
| Compression ratio                                       |                   | 6.25:1                        | --  | --            | 7.3:1   | --                      |
| Weight (dry), lb.                                       |                   | 366                           | 356 (-C)<br>368 (-C2)                         | 407           | 438 (C2A)<br>432 (C2A2)<br>430 (C2B)<br>422 (C2, C2C)<br>420 (C2D, C2E)   | 458                     |
| C.G. location (dry) Fwd. of rear<br>mounting face, in.  |                   | 10.2                          | 10.6 (-C)<br>10.2 (-C2)                       | 11.0          | 20.0 (C2A)<br>19.70 (C2A2)<br>19.30 (C2)<br>19.4 (C2B, C2C,<br>C2D)<br>19.08 (C2E)  | 8.9                     |
| From prop. shaft C.L., in.                              |                   | 0.5 below                     | --  | 0.7 below     | 0.04 right (C2A,<br>C2A2)<br>0.41 below (C2A2)<br>0.05 left (C2B,<br>C2C, C2D)<br>0.5 below (C2,<br>C2A, C2B, C2C,<br>C2D, C2E) | .03 below<br>.13 left   |

\*\* See latest edition of Lycoming Service Instruction 1014

\*Volare formerly PAC, formerly Marvel-Schebler

# PAC formerly Bendix

+ TCM formerly Bendix-Scintilla



| <u>Regulation &amp; Amendments</u> | <u>Model</u> | <u>Date of Application</u> | <u>Date Type Certificate E-228 Issued/Revised</u> |
|------------------------------------|--------------|----------------------------|---|
| As Amended by 13-1 (cont'd)        | GO-435-C2A   |                            | Canceled February 8, 1955                         |
| 13-1 and 13-2                      | GO-435-C2B1  | January 11, 1955           | February 8, 1955                                  |
|                                    | GO-435-C2A   | Reinstated                 | July 15, 1955                                     |
|                                    | GO-435-C2B2  | February 7, 1956           | February 28, 1956                                 |
|                                    | GO-435-C2C   |                            | Canceled July 5, 1956                             |
|                                    | GO-435-C2D   |                            | Canceled July 5, 1956                             |
| CAR 13 Effective June 15, 1956     | GO-435-C2E   | August 22, 1956            | September 27, 1956                                |
| As Amended By 13-1                 | GO-435-C2A2  |                            | October 24, 1957                                  |
| November 1, 1957                   |              |                            |   |

Production basis                      Production Certificate No. 3

NOTE 1. Maximum permissible temperatures are as follows:

| <u>Models</u>  | <u>Cylinder Head</u>     |                     | <u>Cylinder Barrel</u> | <u>Oil Inlet</u> |
|--|--------------------------|---------------------|------------------------|------------------|
|  | <u>Spark Plug Gasket</u> | <u>Well Type</u>    |                        |                  |
|  | <u>Thermocouple</u>      | <u>Thermocouple</u> |                        |                  |
| O-435-B  | 540°F                    | 515°F               | 325°F                  | 225°F            |
| O-435, -A, -A2,<br>-C, -C1, -C2; GO-435                                    | 525°F                    | 500°F               | 325°F                  | 225°F            |
| GO-435-C2, -C2B,<br>-C2B1, -D1; O-435-A3,<br>-K, -K1, -C2D, -C2A,<br>-C2A2 | —                        | 475°F               | 325°F                  | 225°F            |

NOTE 2.

|  | <u>Minimum (p.s.i.)</u> | <u>Maximum (p.s.i.)</u> |
|--|-------------------------|-------------------------|
| Fuel pressure limits - Marvel carburetor | 0.5                     | 5.0                     |
| Fuel pressure limits - Bendix carburetor | 9.0                     | 15.0                    |
| Oil pressure limits - (Normal operation) | 60.0                    | 85.0                    |

NOTE 3. The above models incorporate additional different characteristics as follows:

|             |   |
|-------------|---|
| O-435-A     | Similar to O-435. Incorporates provisions for automotive type accessories.  |
| O-435-B     | Similar to O-435-A except compression ratio higher ratings and provisions for AN type accessories.  |
| O-435-C     | Similar to O-435A. Has provisions for AN type accessories.  |
| O-435-C1    | Similar to O-435-C. Has revised type valves, valve guides, and accessory case with generator and starter drive only.  |
| O-435-C2    | Similar to O-435-C1 except has provisions for O-435-C accessories carburetor.   |
| GO-435-C2A2 | Similar to GO-435-C2B2 except incorporates a dry sump and does not have provisions for hydraulic propeller control or governor.   |
| GO-435-C2A  | Similar to GO-435-C2A2 except incorporates S6LN-20, -21 magnetos.   |
| O-435-A2    | Similar to O-435-B. Has redesigned improved crankcase, cylinders, valves and valve seats, exhaust valve guides and rocker shaft bushing. Also, O-435-A2 has provisions for automotive type accessories. |
| O-435-K     | Similar to O-435-A2 except incorporates GO-435-C2 accessory case and crankcase.   |
| O-435-K1    | Similar to O-435-K except maximum continuous rating increased and generator pad omitted.  |
| GO-435      | Similar to O-435-C. Incorporates six 3rd order crankshaft torsional vibration dampers and reduction gearing.  |
| GO-435-C2   | Similar to GO-435. Incorporates improved crankcase and cylinder assembly.   |

NOTE 3. (cont'd)

- GO-435-C2B Similar to GO-435-C2 except has provisions for hydraulic propeller and governor.
- GO-435-C2B1 Similar to GO-435-C2B except incorporates dual generator and vacuum pump drive.
- GO-435-C2B2 Similar to GO-435-C2B except incorporates S6LN-20, -21 magnetos.
- GO-435-C2E Similar to GO-435-C2 except incorporates S6LN-20, -21 magnetos.
- GO-435-D1 Similar to GO-435-C2B except incorporates dry sump and crosswise accessory drives.

NOTE 4. Military models O-435-1, O-435-4, O-435-5, O-435-11, O-435-13, and O-435-17 are identical to the corresponding civil designated engines. When installed in certificated aircraft, the corresponding commercial model designations and type certificate Nos. should be added to the engine data plate.

NOTE 5. Model O-435-B, Serial No. 103-12, incorporates a special short crankshaft Part No. 66510 with a detachable flanged propeller hub, Part No. 66511. Model GO-435-C2D incorporates a flanged type propeller shaft with 4-7/8" diameter flange and 4" diameter bolt circle.

NOTE 6. Deleted. (Accessories such as generators, fuel pumps, etc., previously listed in NOTE 6 are satisfactory for continued use with these engines. Accessories of these types are not integral engine accessories and therefore are not evaluated for approval during engine certification testing. The airworthiness of such accessories is substantiated during aircraft-installation system approval. The suitability of the accessory to the engine mounting provisions as described in NOTE 7 of this data sheet must be determined when processing such approvals.)

NOTE 7. The following accessory drive provisions are available:

| Drive          | O-435-A2 | O-435-C | O-435-C1 | O-435-C2 | GO-435-C2A  | O-435-K, -K1 | GO-435-C2C | GO-435-C2D | GO-435-C2B1 | GO-435-D1 |
|----------------|----------|---------|----------|----------|-------------|--------------|------------|------------|-------------|-----------|
|                |          |         |          |          | GO-435-C2A2 | GO-435-C2    |            |            |             |           |
| Starter        | X        |         |          |          |             |              |            |            |             |           |
| Starter        |          | X       | X        | X        | X           | X            |            |            | X           |           |
| Starter        |          |         |          |          |             |              |            |            |             | X         |
| Generator      | X        |         |          |          |             |              |            |            |             |           |
| Generator      |          | X       |          | X        |             |              |            |            |             |           |
| Generator      |          |         | X        |          | X           | X**          |            |            |             |           |
| Generator      |          |         |          |          |             |              | X          |            |             |           |
| Generator      |          |         |          |          |             |              |            |            | X           | X         |
| Generator      |          |         |          |          |             |              |            |            | X           |           |
| Fuel Pump      | X        |         |          |          |             |              |            |            |             |           |
| Fuel Pump      |          | X       |          | X        | X           | X            | X          | X          | X           |           |
| Fuel Pump      |          |         |          |          |             |              |            |            |             | X         |
| Vacuum Pump    | X        |         |          |          |             |              |            |            |             |           |
| Vacuum Pump    |          | X       |          | X        | X           | X            | X          |            |             |           |
| Vacuum Pump    |          |         |          |          |             |              |            |            |             | X         |
| Vacuum Pump    |          |         |          |          |             |              |            |            | X           |           |
| Tachometer     | X        |         |          |          |             |              |            |            | X           | X         |
| Tachometer     |          | X       | X        | X        | X           | X            | X          | X          | X           |           |
| Hydraulic Pump |          |         |          |          |             |              |            |            |             | X         |
| Prop. Governor |          |         |          |          | X           |              |            | X          |             | X         |
| Dual Drive:    |          |         |          |          |             |              |            |            |             |           |
| Prop Governor  |          |         |          |          |             |              | X          |            | X           |           |
| Vacuum Pump    |          |         |          |          |             |              | X          |            | X           |           |

| Drive          | Rotation Facing Pad | Drive Ratio | Max. Torque (in. -lb.) |        | Max. Overhang Moment (in. -lb.) |
|----------------|---------------------|-------------|------------------------|--------|---------------------------------|
|                |                     |             | Cont                   | Static |                                 |
| Starter        | C                   | 13.462:1    | -                      | 240    | 150                             |
| Starter        | C                   | 1.000:1     | -                      | 3000   | 80                              |
| Starter        |                     | 1.000:1     | -                      | 12000  | 300                             |
| Generator      | CC                  | 1.857:1     | 30                     | 65     | 175                             |
| Generator      | CC                  | 1.385:1     | 175                    | 500    | 200                             |
| Generator      | C                   | 1.250:1     | 175                    | 500    | 200                             |
| Generator      | C                   | 2.577:1     | 90                     | 250    | 200                             |
| Generator      | C                   | 2.600:1     | 500                    | 2200   | 400                             |
| Generator      | C                   | 2.569:1     | 90                     | 250    | 200                             |
| Fuel Pump      | Plunger Operated    | .500:1      | -                      | -      | 10                              |
| Fuel Pump      | C                   | 1.000:1     | 50                     | 450    | 10                              |
| Fuel Pump      | CC                  | .803:1      | 25                     | 450    | 25                              |
| Vacuum Pump    | C                   | 1.292:1     | 60                     | 175    | 25                              |
| Vacuum Pump    | C                   | 1.333:1     | 100                    | 800    | 25                              |
| Vacuum Pump    | C                   | 1.219:1     | 200                    | 800    | 25                              |
| Vacuum Pump    | C                   | 1.250:1     | 100                    | 800    | 25                              |
| Tachometer     | CC                  | .500:1      | 7                      | 50     | 5                               |
| Tachometer     | C                   | .500:1      | 7                      | 50     | 5                               |
| Hydraulic Pump | C                   | 1.083:1     | 300                    | 1650   | 75                              |
| Prop. Governor | C                   | .801:1      | 125                    | 825    | -                               |
| Dual Drive:    |                     |             |                        |        |                                 |
| Prop Governor  | CC                  | 1.013:1     | 50                     | 450    | 25                              |
| Vacuum Pump    | CC                  | 1.013:1     | 50                     | 450    | 25                              |

(Or Total of 100 -C2 & -C2E)

Also the Hartzell "I" Drive, P/N C192 weighing 3 lbs. is an approved dual drive unit for installation on this drive with the following provisions:

| <u>Vacuum Pump Provision (Optional)</u> |      | <u>Hydraulic Pump Provision (Optional)</u> |      |
|---|------|--|------|
| Maximum weight, lbs.                    | 4.5  | Maximum weight, lbs.                       | 2.4  |
| Maximum overhand moment, in.-lbs.       | 11.2 | Maximum overhang moment, in.-lbs.          | 7.0  |
| Maximum continuous torque, in.-lbs.     | 16.0 | Maximum continuous torque, in.-lbs.        | 17.5 |

Hartzell Propeller Company, Installation Instruction No. 2 dated May 4, 1951, explains details for accomplishing installation of the C192 "T" Drive.

\*C = Clockwise, CC = Counter Clockwise. \*\*Omitted from -K1.

NOTE 8. Approval of the following models have been canceled. No engines of the following models manufactured after the date shown or with serial numbers higher than those listed below are eligible for use in certificated aircraft:

| <u>Model</u>     | <u>Date</u> | <u>Serial No.</u> |
|------------------|-------------|-------------------|
| O-435            | 2-25-44     | 493-8             |
| O-435-B          | 11-2-50     | 157-12            |
| GO-435           | 11-2-50     | 105-13            |
| GO-435-C2C, -C2D | 7-5-56      | —                 |

No engines of the following models are in operation in this country: O-435-A3  
GO-435-A2

NOTE 9. Marvel MA-4-5 carburetor with setting 10-3391-1 may be used with either 80/87 or 91/98 grade fuel, but with setting 10-3391 only 91/98 grade fuel should be used. Either 80/87 or 91/98 grade fuel may be used with Bendix PS-5BD carburetor.

NOTE 10. The O-435-K1 engine has been approved specifically for helicopter installation.

NOTE 11. The GO-435 series engines incorporate crankshafts with six 3rd order torsional vibration dampers unless a "-6" follows the model designation. Engines so designated have five 3rd order and one 6th order torsional dampers.

NOTE 12. Spark plugs: See latest revision of Lycoming Service Instruction No. 1042 for approved equipment.

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