

DEPARTMENT OF TRANSPORTATION  
FEDERAL AVIATION ADMINISTRATION

A81N  
Revision 2  
DORNIER  
Do 27 Q-6  
  
October 3, 2006

TYPE CERTIFICATE DATA SHEET NO. A81N

This data sheet which is a part of type certificate No. A81N prescribes conditions and limitations under which the product for which the type certificate was issued meets the airworthiness requirements of the Civil Air Regulations.

Type Certificate Holder                      Dornier-Werke G.m.b.H.  
Munich  
Federal Republic of Germany (See note 4.)

I. Model Do 27 Q-6, 8 PCLM (Normal Category), Approved October 27, 1962

Engine	Lycoming GO-480-B1A6		
Fuel	80/87 Minimum grade aviation gasoline		
Engine limits	Takeoff (5 minutes), 3400 r.p.m. (270 hp.) For all operations, 3000 rpm (260 hp)		
Propellers and propeller limits	Hartzell HC-82X20-1B/10133D-3, HC-A2X20-1/10133D-3, 2-bladed metal Pitch settings at 30 in. station: Low 14.6 degrees, High 31.9 degrees Diameter: Maximum 98 in., Minimum 96 in. No further reduction permitted.		
Airspeed limits	Vne (Never exceed)	207 m.p.h. (180 knots)	
	Vno (Max. structural cruising)	152 m.p.h. (132 knots)	
	Vp (Maneuvering)	130 m.p.h. (113 knots)	
	Vfe (Flaps extended)	100 m.p.h. ( 86 knots)	
C.G. range	<u>Weight (lb.)</u>	<u>Fwd. Limit (inches)</u>	<u>Aft Limit (inches)</u>
	4080	133.0	140.0
	3860	130.4	140.0
	2870 and less	127.1	140.0
	Straight line variation between points shown.		
Empty weight C.G. range	None		
Datum	118.11 in. forward of wing leading edge slat		
Leveling means	Lower cabin door sill		
Maximum weight	4080 lb.		
No. of seats	8. (2 at +120.8), (3 at +151.5), (3 at +185.0)		
Maximum baggage	132 lb. (+210.6)		
Fuel capacity	96 gal. (Two main wing tanks 29 gal. ea.) (+153.1) (Two auxiliary tanks 19 gal. ea.) (+153.1)		
Oil capacity	3 gal. (+61.8)		
Control surface movements	Wing flaps	Full travel	45 degrees
	Outer aileron	Up 21 degrees	Down 20 degrees
	Inner aileron	Up 18 degrees	Down 18 degrees
	Elevator	Up 28 degrees	Down 23 degrees
	Rudder	Right 25 degrees	Left 25 degrees
	Stabilizer	Up 9 degrees	Down 4 degrees

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Serial Nos. eligible	<p><u>Only serial 2072 eligible</u> when modified in accordance with note 3. The only other eligible Do 27 Q-6 airplane has been destroyed. The EASA Certificate of Airworthiness for Export endorsed as noted below under "Certification basis" must be submitted for each individual aircraft for which application for certification is made.</p> <p>No other conversions are allowed, conversion of any other Do 27 model to a Q-6 model is prohibited.</p>
Certification basis	<p>CAR 10. Type Certificate No. A81N issued October 27, 1962. Application for Type Certificate dated October 27, 1959.</p> <p>Each aircraft and any replacement parts manufactured in Germany must be designated as "import" and clearly labeled as such in accordance with CAR 10.30.</p> <p>A U.S. Airworthiness Certificate may be issued on the basis of a Certificate of Airworthiness for Export signed by representative of the Luftfahrt-Bundesamt, containing the following statement: "The airplane covered by this certificate has been examined and found to comply with U. S. Civil Air Regulation Part 3, dated May 15, 1956, including Amendments 3-1 through 3-6 and conforms to TC A81N."</p>
Equipment	<p>The basic required equipment as prescribed in the applicable airworthiness regulations (see Certification basis) must be installed in the aircraft for certification. In addition, the following items of equipment are required:</p> <ul style="list-style-type: none"> <li>(a) Luftfahrt-Bundesamt approved Airplane Flight Manual</li> <li>(b) Stall warning indicator</li> </ul>
NOTE 1.	<p>Current weight and balance report including list of equipment in certificated empty weight, and loading instructions, when necessary, must be provided for each aircraft at the time of original certification.</p>
NOTE 2.	<p>The following placards must be displayed as indicated:</p> <ul style="list-style-type: none"> <li>(a) On the instrument panel in full view of the pilot: "THIS AIRPLANE MUST BE OPERATED AS A NORMAL CATEGORY AIRPLANE IN COMPLIANCE WITH THE OPERATING LIMITATIONS OF THE AIRPLANE FLIGHT MANUAL. NO ACROBATIC MANEUVERS, INCLUDING SPINS, APPROVED."  "MAX. PERMISSIBLE DIVE SPEED: 180 KNOTS, MAX. SPEED WITH FLAPS EXTENDED: 86 KNOTS."  "MANEUVERING SPEED: 113 KT."</li> <li>(b) In cockpit above the doors: "IN CASE OF EMERGENCY DOORS MAY BE JETTISONED BY ACTUATING DOOR JETTISON HANDLES."</li> <li>(c) In cabin: "MAX. LOAD 1210 LB. (550 KG.). ADHERE TO LOADING CHART."</li> <li>(d) In luggage compartment: "MAX. LUGGAGE LOAD 132 LB. (60 KG.). ADHERE TO LOADING CHART. STRAP BALLAST. WHEN ON CARGO-TRANSPORT DUTIES, DO NOT LOAD THIS COMPARTMENT."</li> </ul>
NOTE 3.	<p>DORNIER Model Do 27 Q-5 serial number 2072 <u>only</u> may be converted to a Model Q-6 when the following changes are incorporated:</p> <ul style="list-style-type: none"> <li>a. Modification of the cabin (cockpit) floor in accordance with Dornier drawings 27.126-25 and 27.150-21.</li> <li>b. Installation of a stall warning system in accordance with Dornier drawings 27.836-06, 27.836-07 and 27.836-08.</li> <li>c. Modification of the primary control systems bellcranks and control surface junctions by securing bolts with castellated nuts and cotter pins.</li> <li>d. Installation of a protective enclosure for the fuel filter/fuel shutoff valve which complies with FAR 23.1191(h).</li> <li>e. Addition of a second identification plate stating "CONVERTED TO MODEL Do 27 Q-6" with the date of conversion.</li> </ul>

NOTE 3. f. Model Do 27 Q-6 Airplane Flight Manual.  
(continued)

NOTE 4. The organization responsible for continued airworthiness is:

RUAG Aerospace Services GmbH  
Airfield Oberpfaffenhofen  
P.O. Box 1253  
D-82231 Wessling  
Germany

NOTE 5. Current weight and balance report including list of equipment in certificated empty weight, and loading instructions, when necessary, must be provided for each aircraft at the time of original certification.

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