



<b>NOTES</b>
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NOTE 1.

MAXIMUM PERMISSIBLE OPERATING SPEEDS. For variation of these limits with OAT, refer to Operation Manual. If these limits are exceeded, refer to Operation Manual.

**I. MODELS:****A. GAS GENERATOR (Ng)  
RPM**

	MAKILA 1A	MAKILA 1A1	MAKILA 1A2		
30-second OEI	---	---	34,650		
2-minute OEI	---	---	33,815		
2-1/2 minute OEI	34,000	--	--		
30-minute or continuous OEI	33,200	--	33,565		
Takeoff (5 minutes)	33,200	33,350	33,245		
Maximum continuous	32,500	32,300	32,360		
Transient overspeed (20 seconds)	34,900	--	33,625		
100% gas generator speed equals 33,200 rpm					
<b>B. POWER TURBINE SPEED (Np) RPM</b>					
Maximum stabilized	25,100	--	25,258		
Maximum Transient (20 seconds)	26,700	--	27,072		
100% power turbine speed equals	22,850	--	22,962		

NOTE 2.

MAXIMUM PERMISSIBLE TEMPERATURES. Refer to Operation Manual for required action if limits are exceeded.

**A. EXHAUST GAS (T4)**

MEASURED WITH FOUR THERMOCOUPLES ON GAS GENERATOR EXHAUST DIFFUSER

30-second OEI	---	---	---		
2-minute OEI	---	---	870°C		
2-1/2 minute OEI	810°C	830°C	--		
30-minute or continuous OEI	775°C	785°C	825°C		
Takeoff (5 minutes)	785°C	795°C	760°C		
Maximum continuous	735°C	--	--		
Starting	750°C	--	--		
Transient (5 seconds)	800°C	800°C (1)	--800°C (3)		
Transient (2 seconds)	810°C	810°C (1)	--810°C (3)		
Transient (5 seconds)	---	820°C (2)	--820°C (4)		
Transient (2 seconds)	---	850°C (2)	--850°C (4)		
(1) Altitude less than 6,000 meters (2) Altitude equal to or greater than 6,000 meters (3) Altitude less than 6,100 meters (4) Altitude equal to or greater than 6,100 meters					

NOTE 2. (Continued)

**B. OIL**

MEASURED AT OIL-FUEL EXCHANGER OUTLET

Maximum operating

+120°C

Minimum for starting

Between -50°C and -30°C, according to oil specifications. Refer to Operation Manual.

**C. Fuel (See NOTE 8)**

MEASURED AT ENGINE INLET

Maximum operating

+50°C

## NOTE 3. FUEL AND OIL PRESSURE LIMITS (psig)

Fuel	Refer to Operation Manual
Oil	Minimum 24.7 psig, measured at engine pump outlet, after filter

## NOTE 4. MAXIMUM PERMISSIBLE AIR BLEED (P2 air bleed from centrifugal compressor plenum). Standard day sea level condition.

Maximum air mass flow	0.035 lb/second at maximum continuous rating
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## NOTE 5. AIR INTAKE REQUIREMENTS

These engines have not been tested in icing conditions in accordance with FAR 33.68.

These engines have not been tested to evaluate the effects of foreign object ingestion in accordance with FAR 33.77.

Operation under icing conditions and protection against foreign object ingestion should be evaluated before installation approval and suitable protection devices should be provided as required. Protection grid as defined by SNIAS drawing numbers 332 A58 0050 / 332 A58 0054 - 06 / -07 / -08 / and -09 meet the requirements of FAR 33.77.

## NOTE 6. ACCESSORY DRIVE PROVISIONS / ALL MODELS

COMPONENT	(*) ROTATIO N	RPM	REDUCTION RATIO	Maximum Permanent Power (kw/shp)	Maximum Over- Torque m.da.N (in-lb)	Maximum Static Overhant Moment	Shear Shaft Breaking- Torque m.da.N (in-lb)
Generator rotor Starter	CCW (1) CW (2)	33,200 23,355	0.70350		1.7 (148)	0.5 (43.5)	6.6 to 7.4 (547- 643)
Oil pump unit (3)	CCW (2)	4,184	0.12602				
Fuel pump & governor	CW (2)	4,184	0.12602				
Free turbine rotor							
MAKILA 1A	CCW (1)	22,850		1240 / 1662			
MAKILA 1A1	CCW (1)	22,850		1357 / 1818			
MAKILA 1A2	CCW (1)	22,962		1292 / 1732			

(\*) CCW = Counterclockwise / CW = Clockwise

(1) Direction of rotation of engine rotors and main drives is indicated according to French standard MF-L-85010: i.e., engine observed aft looking forward.

(2) Direction of rotation of accessory drives is indicated with the off-take flange seen from outside; i.e., the direction of rotation of the accessory drive shaft on the engine.

(3) Integrated accessories (engine internal accessories); otherwise data not given.

NOTE 7. Engine ratings are based on calibrated static test stand performance under the following conditions:

Static sea level standard conditions at 59°F and 29.92 in/Hg.

No airbleed, no accessory power offtake other than that necessary for the engine running.

For the Makila 1A and 1A1: 22,850 rpm power shaft speed.

For the Makila 1A2: 22,962 rpm power shaft speed.

FOR THE MAKILA 1A AND 1A1, the indicated ratings are minimum final test performance of production and overhaul engines measured with engine acceptance test specification Number 0.298.00.940.9, calibrated test bed air intake Number 6.202.88.704.0, and Turbomeca exhaust duct Number 0.301.51.755.0.

FOR THE MAKILA 1A2, the indicated ratings are minimum final test performance of production and overhaul engines measured with engine acceptance test specification Number 0.298.00.950.0, calibrated test bed air intake Number 6.202.88.704.0, and Turbomeca exhaust duct Number 0.301.53.731.0.

NOTE 8. FUEL SUPPLY REQUIREMENTS

Fuel supply from helicopter system must be delivered to the engine through a 10-microm filter provided by the aircraft manufacturer.

NOTE 9. OIL SYSTEM: Refer to Operation Manual

NOTE 10. ENGINE MONITORING TRANSMITTERS: Refer to Operation Manual

NOTE 11. ELECTRICAL EQUIPMENT: Refer to Operation Manual

NOTE 12. ENGINE FIRE DETECTORS

Six fire detectors are provided on the engine. The characteristics of the fire detectors are to be evaluated prior to approval of the engine installation.

NOTE 13. OIL BRANDS: Refer to Operation Manual for approved oil brands. Mixing of different oil brands or specifications is prohibited.

NOTE 14. FUEL AND FUEL ADDITIVES: Refer to Operation Manual for specifications.

NOTE 15. Certain engine parts are life-limited. These limits are listed in the DGAC-approved Maintenance Manual, Chapter 5.

NOTE 16. MANUALS REQUIRED BY far 33.5

**I. MODELS:**

	MAKILA 1A	MAKILA 1A1	MAKILA 1A2		
Operation manual	298 01 933	--	X 298 H2 101 2		
Installation manual	298 00 931	X298 EO 001 1	X 298 H2 001 2		
Maintenance manual	---	X298 EO 001 9	X 298 H2 202 G		
Overhaul manual	298 00 934	X298 EO 300 2	X 298 H2 400 2		
	298 01 936	--	--		

NOTE 17. Engine maintenance program requirements are defined in the approved Maintenance Manual.

NOTE 18. The electronic section of the fuel control will be located in the airframe in accordance with applicable Installation Manual requirements and Turbomeca Drawing Number 0 177 69 9000.

- NOTE 19. The electronic control must receive electrical power from two separate and independent buses, either one of which is capable of supplying the full electrical needs of the control, or to be switched to an independent secondary bus in the event of a failure of the primary bus.
- NOTE 20. The effects of an inoperative electronic control on aircraft operational characteristics must be evaluated prior to installation approval.
- NOTE 21
- SERVICE INFORMATION:**  
Each of the documents listed below must state that it is approved by the European Aviation Safety Agency (EASA) or, for approvals made before September 28, 2003 by Direction Generale de L'Aviation Civile (DGAC). Any such documents including those approved under a delegated authority, are accepted by the FAA and are considered FAA approved.
- Service bulletins,
  - Structural repair manuals,
  - Vendor manuals,
  - Aircraft flight manuals, and
  - Overhaul and maintenance manuals.
- These approvals pertain to the type design only.

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