

Department of Transportation Federal Aviation Administration

# Supplemental Type Certificate

*Number* **ST01704SE**

*This certificate, issued to* **Cascade Aviation Services, Inc.  
9800 Harbour Place, Suite 205  
Mukilteo, WA 98275**

*certifies that the change in the type design for the following product with the limitations and conditions therefore as specified hereon meets the airworthiness requirements of Part 25 of the Federal Aviation Regulations.*

*Original Product—Type Certificate Number:* A3WE  
*Make:* Boeing  
*Model:* 727 series

*Description of the Type Design Change:* Installation of metallic window blanks at cockpit eyebrow windows #4 and #5, including the associated interiors and systems changes on Boeing Model 727 series airplanes. Fabrication and installation of parts must be accomplished in accordance with Federal Aviation Administration (FAA) approved Cascade Aviation, Inc. Master Drawing List 05CAS775-MDL, Revision NEW, dated August 2, 2006, or later FAA-approved revision.

*Limitations and Conditions:* The limitations and conditions of Type Certificate A3WE apply except as outlined on this STC. Compatibility of this design change with previously approved modifications must be determined by the installer.

A copy of this Certificate and Instructions for Continued Airworthiness must be maintained as part of the permanent record of the modified airplane. If the holder agrees to permit another person to use this certificate to alter the product, the holder shall give the other person written permission.

(See continuation page 3 for additional Limitations and Conditions)

*This certificate and the supporting data which is the basis for approval shall remain in effect until surrendered, suspended, revoked, or a termination date is otherwise established by the Administrator of the Federal Aviation Administration.*

*Date of application:* January 13, 2006 *Date reissued:*

*Date of issuance:* September 26, 2006 *Date amended:*



*By direction of the Administrator*

\_\_\_\_\_  
(Signature)  
Acting Manager, Seattle Aircraft  
Certification Office  
\_\_\_\_\_  
(Title)

Any alteration of this certificate is punishable by a fine of not exceeding \$1,000, or imprisonment not exceeding 3 years, or both.

This certificate may be transferred in accordance with FAR 21.47.

United States of America  
Department of Transportation Federal Aviation Administration  
**Supplemental Type Certificate**  
**(Continuation Sheet)**

*Number* ST01704SE

*Issued to:* Cascade Aviation Services, Inc.

*Date of Issuance:* September 26, 2006

*Date Amended:*

*Limitations and Conditions: (cont'd)*

Certification  
Basis:

Part 25 of the Federal Aviation Regulations Amendment 25-0, except where superseded by the following sections of Part 25 as amended by 25-1 through:  
25-14 (Section 25.954(a));  
25-23 (Section 25.581(a), (b));  
25-54 (Section 25.1529);  
25-80 (Section 25.1316);  
25-86 (Section 25.571);  
25-111 (Section 25.856(a));  
25-113 (Section 25.1353(a), (b), (c), 25.1431(d)).

Airworthiness  
Limitations:

Airplanes modified in accordance with this STC must be maintained in accordance with the following Cascade Aviation Services, Inc. Instructions for Continued Airworthiness document: 05CAS775-D30, Rev A, dated July 18, 2006, or later FAA approved revision.

END

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*Any alteration of this certificate is punishable by a fine of not exceeding \$1,000, or imprisonment not exceeding 3 years, or both.*

*This certificate may be transferred in accordance with FAR 21.47.*